

ABSTRACT

A layered decorative molding foil and method and apparatus of producing a layered decorative molding foil comprising the steps of layering at least one hot transfer inked foil onto a second foil thereby creating a layered wrapping foil, stripping away a carrier of the inked foil, applying an adhesive to an opposite side of the second foil and wrapping the layered wrapping foil about a substrate to be decorated.